

Garant

**Steel boring bar A.. SDQCR 107,5°, for indexable inserts DC., right-hand,
Shank Ø / insert size: 0408/04mm**


Order data

Order number	260340 0408/04
GTIN	4062406066789
Item class	21T

Technical description

ISO code toolholder	A0408F SDQCR/L04
Centre offset L_3	2.6 mm
Neck width L_4	4 mm
Pack of insert screws	269028 26
Insert size	4 mm
Minimum pre-drill $\varnothing D_{\min}$	5.2 mm
Overall length L	80 mm
Setting angle κ	107.5 degrees
Clamping height L_2	7.5 mm
Head length L_1	15 mm
suitable indexable insert	DC.. 04T0..
Usable depth T	1.1 mm
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5